

GS-CE140/CE152/CE340/CE480

GS-C252/C260/C380/C480

卓越织领

尽在掌控

Outstanding Collar, knitting Be in Control.

[国盛织领机]——引领编织新潮流

[GUOSHENG COLLAR KNITTING MACHINE]

——Lead the New Trend of Knitting



国盛机械
GUOSHENG TECHNOLOGY

**“在纺织的世界里，每一针每一线都蕴含着无限可能。
我们的织领机，为您开启高效、精准、创新的编织之旅。”**

**In the world of textiles, every stitch and thread contains
infinite possibilities. Our collar knitting machines will start
an efficient, precise, and innovative knitting journey for you.**

Collor Machine

织领机

GS-CE140/CE152/CE340/CE480

GS-C252/C260/C380/C480

采用八段选针, 电脑制版, 自动编织各种领子花型, 淘汰了传统织领机的高低针。高精度的插片齿口片针板, 硬度高, 精度准, 密度紧, 布面更加平整, 经久耐磨, 使用寿命长。配有高位皮罗拉, 可以无需套布自动起头, 随时随地轻松上货改版。加粗下罗拉, 增大了牵拉力, 特制的耐磨皮套经久耐用。

Adopting eight pcs selection needle, design pattern in the computer, automatically weaving various collar patterns, it eliminates the high and low needles of traditional collar machines. High precision needle bed with insert needle and sinker, with high hardness, accurate accuracy, tight density, fabric knitting is more flat, durability and wear resistance, and long service life. The thickened lower roller increases the traction force, and the specially made wear-resistant roller cover is durable. Equipped with a high position roller, it can automatically start without the need for fabric covering, making it easy to produce new products.



GS-CE140

织领机

Collar Machine



型号 Model	GS-CE140
针距 Gauge	12G, 14G, 16G, 18G
编织系统 Knitting System	单系统 单机头 Single System, Single Carriage
编织宽度 Knitting Width	40英寸 (40Inches)
编织速度 Knitting Speed	最高速度 Max1.4m/s
编织功能 Knitting Function	四平、翻针、吊目、提花等花型编织。 Flat, transfer, tuck, jacquard.
线圈密度 Stitch Density	步进马达控制, 128段 (32段) 密度选择, 采用细分技术可调范围: 可调范围0-650。 Stitch system controlled by stepping motor, 128 (32) section stitch selectable, adjustable scope supported by subdivision technology: 0-650.
针床移位 Racking	采用AC伺服马达控制, 移针范围达2英寸, 同时具有微调功能。 Controlled by AC servo motor, racking within 2 inches and with fine adjusting function.
传动方式 Drive System	同步带传动, 伺服电机控制。 Synchronous belt drive, AC servo system.
选针装置 Needle Selection	电磁铁选针机构 采用电脑控制, 达到稳定高效选针。 Controlled by computer, electric magnet needle choose system with high efficiency.
换色系统 Yarn Carrier	2X6组纱嘴装置在三支导轨左右两侧, 可在针床任意位置切换。 2 sets of 6 feeders on both side of the 3 feeders rail.
卷布系统 Take Down Roller	电脑程序指令, 步进马达控制, 128段拉力选择, 可调范围0-100。 Programmed instruction controlled by stepping motor. 128 section levels selection adjustable area: 0-100.
保护系统 Protection System	当机器在运转过程中出现断纱、结头、浮纱、倒卷、片数结束、移床未归、撞针脚、程序错误等情况, 自动报警。 The machine will automatically alarm if yarn breaking, float yarn, rewind, end of knitting, fail of racking, needle breakage and error programming occur ect.
控制系统 Control System	1、采用LCD显示屏, USB输入, 内存256M, 可同时存入大量花型文件。2、控制画面可显示各种工作参数, 并在机器运转时进行调整, 使操作更加简便。3、制版系统简单易懂, 操作方便。4、多语言版本: 支持中英文等语言 1. About LCD screen, input device: USB, system memory 256MB, a great amount of design files can be stored. 2. Monitoring menu, each kind of operating parameter, can be shown, and they can be adjusted at any time when the machine is running. 3. Design system is visual and easy to understand and upgrad. 4. Multi language version, there are Chinese, English etc.
电源 Power	单相220V, 在停电瞬间具有记忆功能。 220V, single-phase, have memorizing function at the power-off moment.

GS-CE152

织领机

Collar Machine



型号 Model	GS-CE152
针距 Gauge	12G, 14G, 16G, 18G
编织系统 Knitting System	单系统 单机头 Single System, Single Carriage
编织宽度 Knitting Width	52英寸 (52Inches)
编织速度 Knitting Speed	最高速度 Max1.4m/s
编织功能 Knitting Function	四平、翻针、吊目、提花等花型编织。 Flat, transfer, tuck, jacquard.
线圈密度 Stitch Density	步进马达控制, 128段 (32段) 密度选择, 采用细分技术可调范围: 可调范围0-650。 Stitch system controlled by stepping motor, 128 (32) section stitch selectable, adjustable scope supported by subdivision technology: 0-650.
针床移位 Racking	采用AC伺服马达控制, 移针范围达2英寸, 同时具有微调功能。 Controlled by AC servo motor, racking within 2 inches and with fine adjusting function.
传动方式 Drive System	同步带传动, 伺服电机控制。 Synchronous belt drive, AC servo system.
选针装置 Needle Selection	电磁铁选针机构 采用电脑控制, 达到稳定高效选针。 Controlled by computer, electric magnet needle choose system with high efficiency.
换色系统 Yarn Carrier	2X6组纱嘴装置在三支导轨左右两侧, 可在针床任意位置切换。 2 sets of 6 feeders on both side of the 3 feeders rail.
卷布系统 Take Down Roller	电脑程序指令, 步进马达控制, 128段拉力选择, 可调范围0-100。 Programmed instruction controlled by stepping motor, 128 section levels selection adjustable area: 0-100.
保护系统 Protection System	当机器在运转过程中出现断纱、结头、浮纱、倒卷、片数结束、移床未归、撞针脚、程序错误等情况, 自动报警。 The machine will automatically alarm if yarn breaking, float yarn, rewind, end of knitting, fail of racking, needle breakage and error programming occur ect.
控制系统 Control System	1、采用LCD显示屏, USB输入, 内存256M, 可同时存入大量花型文件。2、控制画面可显示各种工作参数, 并在机器运转时进行调整, 使操作更加简便。3、制版系统简单易懂, 操作方便。4、多语言版本: 支持中英文等语言 1. About LCD screen, input device: USB, system memory 256MB, a great amount of design files can be stored. 2. Monitoring menu, each kind of operating parameter, can be shown, and they can be adjusted at any time when the machine is running. 3. Design system is visual and easy to understand and upgrad. 4. Multi language version, there are Chinese, English etc.
电源 Power	单相220V, 在停电瞬间具有记忆功能。 220V, single-phase, have memorizing function at the power-off moment.

GS-CE340

织领机

Collar Machine

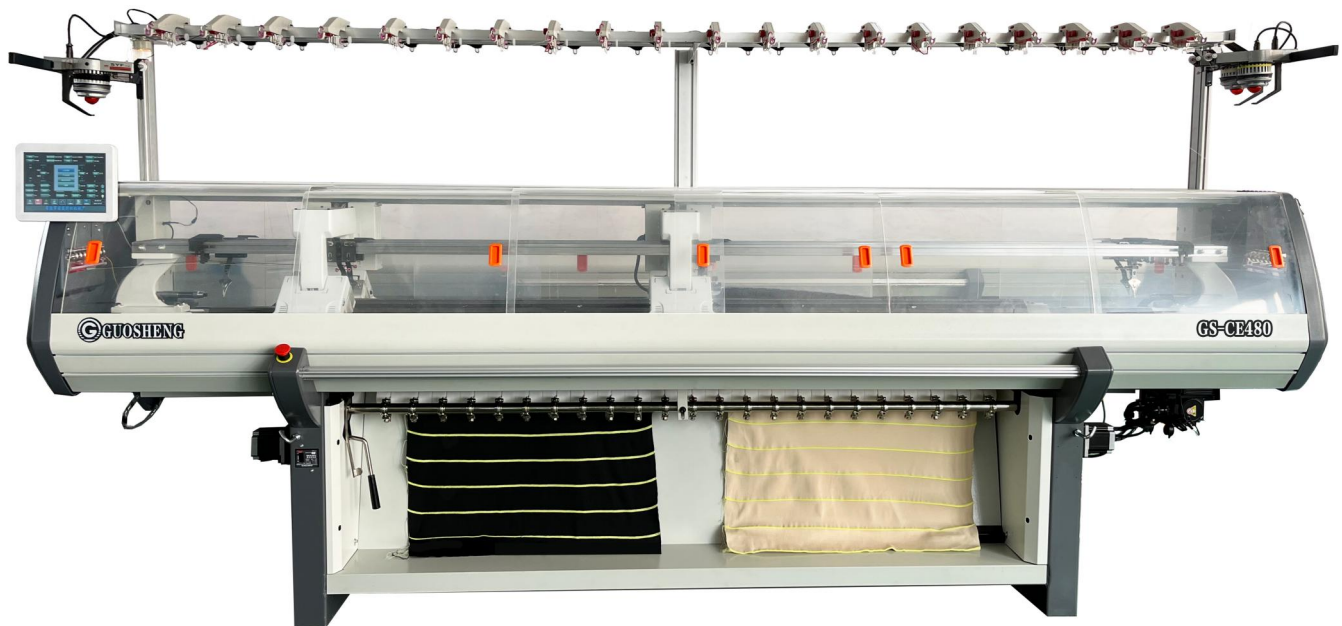


型号 Model	GS-CE340
针距 Gauge	12G, 14G, 16G, 18G
编织系统 Knitting System	直选针三系统 单机头 Economic-Three System, Single Carriage
编织宽度 Knitting Width	40英寸 (40Inches)
编织速度 Knitting Speed	最高速度 Max1.4m/s
编织功能 Knitting Function	四平、翻针、吊目、提花等花型编织。 Flat, transfer, tuck, jacquard.
线圈密度 Stitch Density	步进马达控制, 128段 (32段) 密度选择, 采用细分技术可调范围: 可调范围0-650。 Stitch system controlled by stepping motor, 128 (32) section stitch selectable, adjustable scope supported by subdivision technology: 0-650.
针床移位 Racking	采用AC伺服马达控制, 移针范围达2英寸, 同时具有微调功能。 Controlled by AC servo motor, racking within 2 inches and with fine adjusting function.
传动方式 Drive System	同步带传动, 伺服电机控制。 Synchronous belt drive, AC servo system.
选针装置 Needle Selection	电磁铁选针机构 采用电脑控制, 达到稳定高效选针。 Controlled by computer, electric magnet needle choose system with high efficiency.
换色系统 Yarn Carrier	2X8组纱嘴装置在四支导轨左右两侧, 可在针床任意位置切换。 2 sets of 8 feeders on both side of the 4 feeders rail.
卷布系统 Take Down Roller	电脑程序指令, 步进马达控制, 128段拉力选择, 可调范围0-100。 Programmed instruction controlled by stepping motor. 128 section levels selection adjustable area: 0-100.
保护系统 Protection System	当机器在运转过程中出现断纱、结头、浮纱、倒卷、片数结束、移床未归、撞针脚、程序错误等情况, 自动报警。 The machine will automatically alarm if yarn breaking, float yarn, rewind, end of knitting, fail of racking, needle breakage and error programming occur ect.
控制系统 Control System	1、采用LCD显示屏, USB输入, 内存256M, 可同时存入大量花型文件。2、控制画面可显示各种工作参数, 并在机器运转时进行调整, 使操作更加简便。3、制版系统简单易懂, 操作方便。4、多语言版本: 支持中英文等语言 1. About LCD screen, input device: USB, system memory 256MB, a great amount of design files can be stored. 2. Monitoring menu, each kind of operating parameter, can be shown, and they can be adjusted at any time when the machine is running. 3. Design system is visual and easy to understand and upgrad. 4. Multi language version, there are Chinese, English etc.
电源 Power	单相220V, 在停电瞬间具有记忆功能。 220V, single-phase, have memorizing function at the power-off moment.

GS-CE480

织领机

Collar Machine



型号 Model	GS-CE480
针距 Gauge	12G, 14G, 16G
编织系统 Knitting System	单系统 双机头 Single System, Double Carriage
编织宽度 Knitting Width	80英寸 (80Inches)
编织速度 Knitting Speed	最高速度 Max1.4m/s
编织功能 Knitting Function	四平、翻针、吊目、提花等花型编织。 Flat, transfer, tuck, jacquard.
线圈密度 Stitch Density	步进马达控制, 128段 (32段) 密度选择, 采用细分技术可调范围: 可调范围0-650。 Stitch system controlled by stepping motor, 128 (32) section stitch selectable, adjustable scope supported by subdivision technology: 0-650.
针床移位 Racking	采用AC伺服马达控制, 移针范围达2英寸, 同时具有微调功能。 Controlled by AC servo motor, racking within 2 inches and with fine adjusting function.
传动方式 Drive System	同步带传动, 伺服电机控制。 Synchronous belt drive, AC servo system.
选针装置 Needle Selection	电磁铁选针机构 采用电脑控制, 达到稳定高效选针。 Controlled by computer, electric magnet needle choose system with high efficiency.
换色系统 Yarn Carrier	2X8组纱嘴装置在四支导轨左右两侧, 可在针床任意位置切换。 2 sets of 8 feeders on both side of the 4 feeders rail.
卷布系统 Take Down Roller	电脑程序指令, 步进马达控制, 128段拉力选择, 可调范围0-100。 Programmed instruction controlled by stepping motor, 128 section levels selection adjustable area: 0-100.
保护系统 Protection System	当机器在运转过程中出现断纱、结头、浮纱、倒卷、片数结束、移床未归、撞针脚、程序错误等情况, 自动报警。 The machine will automatically alarm if yarn breaking, float yarn, rewind, end of knitting, fail of racking, needle breakage and error programming occur ect.
控制系统 Control System	1、采用LCD显示屏, USB输入, 内存256M, 可同时存入大量花型文件。2、控制画面可显示各种工作参数, 并在机器运转时进行调整, 使操作更加简便。3、制版系统简单易懂, 操作方便。4、多语言版本: 支持中英文等语言 1. About LCD screen, input device: USB, system memory 256MB, a great amount of design files can be stored. 2. Monitoring menu, each kind of operating parameter, can be shown, and they can be adjusted at any time when the machine is running. 3. Design system is visual and easy to understand and upgrad. 4. Multi language version, there are Chinese, English etc.
电源 Power	单相220V, 在停电瞬间具有记忆功能。 220V, single-phase, have memorizing function at the power-off moment.

GS-C252

织领机

Collar Machine



型号 Model	GS-C252
针距 Gauge	12G, 14G, 16G
编织系统 Knitting System	双系统 单机头 Double System, Single Carriage
编织宽度 Knitting Width	52英寸 (52Inches)
编织速度 Knitting Speed	最高速度 Max1.4m/s
编织功能 Knitting Function	四平、翻针、吊目、提花等花型编织。 Flat, transfer, tuck, jacquard.
线圈密度 Stitch Density	步进马达控制, 128段 (32段) 密度选择, 采用细分技术可调范围: 可调范围0-650。 Stitch system controlled by stepping motor, 128(32) section stitch selectable, adjustable scope supported by subdivision technology: 0-650.
沉降片系统 Sinker System	辅助编织, 步进马达控制可根据不同织物进行任意调节。 Assist knitting, have various results of results of shaping and stop.
针床移位 Racking	采用AC伺服马达控制, 移针范围达2英寸, 同时具有微调功能。 Controlled by AC servo motor, racking within 2 inches and with fine adjusting function.
传动方式 Drive System	同步带传动, 伺服电机控制。 Synchronous belt drive, AC servo system.
选针装置 Needle Selection	电磁铁选针机构 采用电脑控制, 达到稳定高效选针。 Controlled by computer, electric magnet needle choose system with high efficiency.
换色系统 Yarn Carrier	2X8组纱嘴装置在四支导轨左右两侧, 可在针床任意位置切换。 2 sets of 8 feeders on both side of the 4 feeders rail.
卷布系统 Take Down Roller	电脑程序指令, 步进马达控制, 128段拉力选择, 可调范围0-100。 Programmed instruction controlled by stepping motor. 128 section levels selection adjustable area: 0-100.
保护系统 Protection System	当机器在运转过程中出现断纱、结头、浮纱、倒卷、片数结束、移床未归、撞针脚、程序错误等情况, 自动报警。 The machine will automatically alarm if yarn breaking, float yarn, rewind, end of knitting, fail of racking, needle breakage and error programming occur ect.
控制系统 Control System	1、采用LCD显示屏, USB输入, 内存256M, 可同时存入大量花型文件。2、控制画面可显示各种工作参数, 并在机器运转时进行调整, 使操作更加简便。3、制版系统简单易懂, 操作方便。4、多语言版本: 支持中英文等语言 1. About LCD screen, input device: USB, system memory 256MB, a great amount of design files can be stored. 2. Monitoring menu, each kind of operating parameter, can be shown, and they can be adjusted at any time when the machine is running. 3. Design system is visual and easy to understand and upgrad. 4. Multi language version, there are Chinese, English etc.
电源 Power	单相220V, 在停电瞬间具有记忆功能。 220V, single-phase, have memorizing function at the power-off moment.

GS-C260

织领机

Collar Machine



型号 Model	GS-C260
针距 Gauge	12G, 14G, 16G
编织系统 Knitting System	双系统 单机头 Double System, Single Carriage
编织宽度 Knitting Width	60英寸 (60Inches)
编织速度 Knitting Speed	最高速度 Max1.4m/s
编织功能 Knitting Function	四平、翻针、吊目、提花等花型编织。 Flat, transfer, tuck, jacquard.
线圈密度 Stitch Density	步进马达控制, 128段 (32段) 密度选择, 采用细分技术可调范围: 可调范围0-650。 Stitch system controlled by stepping motor, 128 (32) section stitch selectable, adjustable scope supported by subdivision technology: 0-650.
沉降片系统 Sinker System	辅助编织, 步进马达控制可根据不同织物进行任意调节。 Assist knitting, have various results of results of shaping and stop.
针床移位 Racking	采用AC伺服马达控制, 移针范围达2英寸, 同时具有微调功能。 Controlled by AC servo motor, racking within 2 inches and with fine adjusting function.
传动方式 Drive System	同步带传动, 伺服电机控制。 Synchronous belt drive, AC servo system.
选针装置 Needle Selection	电磁铁选针机构 采用电脑控制, 达到稳定高效选针。 Controlled by computer, electric magnet needle choose system with high efficiency.
换色系统 Yarn Carrier	2X8组纱嘴装置在四支导轨左右两侧, 可在针床任意位置切换。(智跑纱嘴可选配) 2 sets of 8 feeders on both side of the 4 feeders rail. Intelligent yarn feeder can be choosed.
卷布系统 Take Down Roller	电脑程序指令, 步进马达控制, 128段拉力选择, 可调范围0-100。 Programmed instruction controlled by stepping motor. 128 section levels selection adjustable area: 0-100.
保护系统 Protection System	当机器在运转过程中出现断纱、结头、浮纱、倒卷、片数结束、移床未归、撞针脚、程序错误等情况, 自动报警。 The machine will automatically alarm if yarn breaking, float yarn, rewind, end of knitting, fail of racking, needle breakage and error programming occur ect.
控制系统 Control System	1、采用LCD显示屏, USB输入, 内存256M, 可同时存入大量花型文件。2、控制画面可显示各种工作参数, 并在机器运转时进行调整, 使操作更加简便。3、制版系统简单易懂, 操作方便。4、多语言版本: 支持中英文等语言 1. About LCD screen, input device: USB, system memory 256MB, a great amount of design files can be stored. 2. Monitoring menu, each kind of operating parameter, can be shown, and they can be adjusted at any time when the machine is running. 3. Design system is visual and easy to understand and upgrad. 4. Multi language version, there are Chinese, English etc.
电源 Power	单相220V, 在停电瞬间具有记忆功能。 220V, single-phase, have memorizing function at the power-off moment.

GS-C380

织领机

Collar Machine

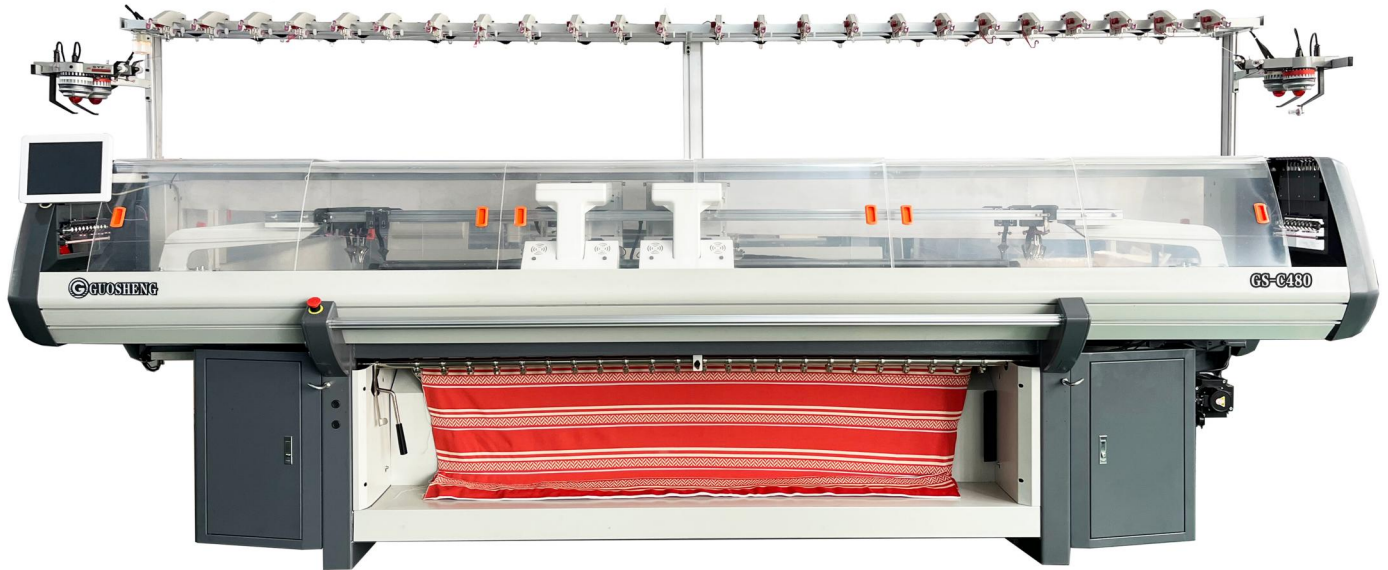


型号 Model	GS-C380
针距 Gauge	12G, 14G, 16G
编织系统 Knitting System	三系统 单机头 Three System, Single Carriage
编织宽度 Knitting Width	80英寸 (80Inches)
编织速度 Knitting Speed	最高速度 Max1.4m/s
编织功能 Knitting Function	四平、翻针、吊目、提花等花型编织。 Flat, transfer, tuck, jacquard.
线圈密度 Stitch Density	步进马达控制, 128段 (32段) 密度选择, 采用细分技术可调范围: 可调范围0-650。 Stitch system controlled by stepping motor, 128(32) section stitch selectable, adjustable scope supported by subdivision technology: 0-650.
沉降片系统 Sinker System	辅助编织, 步进马达控制可根据不同织物进行任意调节。 Assist knitting, have varlous results of results og shaping and stop.
针床移位 Racking	采用AC伺服马达控制, 移针范围达2英寸, 同时具有微调功能。 Controlled by AC servo motor, racking within 2 inches and with fine adjustiing function.
传动方式 Drive System	同步带传动, 伺服电机控制。 Synchronous belt drive, AC servo system.
选针装置 Needle Selection	电磁铁选针机构 采用电脑控制, 达到稳定高效选针。 Controlled by computer, electric magnet needle choose system with high efficiency.
换色系统 Yarn Carrier	2X8组纱嘴装置在四支导轨左右两侧, 可在针床任意位置切换。 2 sets of 8 feeders on both side of the 4 feeders rail.
卷布系统 Take Down Roller	电脑程序指令, 步进马达控制, 128段拉力选择, 可调范围0-100。 Programmed instruction controlled by stepping motor. 128 section levels selection adjustable area: 0-100.
保护系统 Protection System	当机器在运转过程中出现断纱、结头、浮纱、倒卷、片数结束、移床未归、撞针脚、程序错误等情况, 自动报警。 The machine will automatically alarm if yarn breaking, float yarn, rewind, end of knitting, fail of racking, needle breakage and error programming occur ect.
控制系统 Control System	1、采用LCD显示屏, USB输入, 内存256M, 可同时存入大量花型文件。2、控制画面可显示各种工作参数, 并在机器运转时进行调整, 使操作更加简便。3、制版系统简单易懂, 操作方便。4、多语言版本: 支持中英文等语言 1. Adout LCD screen , input device: USB, system memory 256MB, a great amount of design files can be stored. 2. Monitoring menu, each kind of operating parameter, can be shown, and they can be adjusted at any time when the machine is running. 3. Design system is visual and easy to understand and upgrad. 4. Multi language version, there are Chinese, English etc.
电源 Power	单相220V, 在停电瞬间具有记忆功能。 220V, single-phase, have memorizing function at the power-off moment.

GS-C480

织领机

Collar Machine



型号 Model	GS-C480
针距 Gauge	12G, 14G, 16G, 18G
编织系统 Knitting System	双系统 双机头 Double System, Double Carriage
编织宽度 Knitting Width	80英寸 (80Inches)
编织速度 Knitting Speed	最高速度 Max1.4m/s
编织功能 Knitting Function	四平、翻针、吊目、提花等花型编织。 FlatT, ranferc, tuck, jacquard.
线圈密度 Stitch Density	步进马达控制, 128段 (32段) 密度选择, 采用细分技术可调范围: 可调范围0-650。 Stitch system controlled by stepping motor, 128 (32) section stitch selectable, adjustable scope supported by subdivision technology: 0-650.
沉降片系统 Sinker System	辅助编织, 步进马达控制可根据不同织物进行任意调节。 Assist knitting, have varlous results of results og shaping and stop.
针床移位 Racking	采用AC伺服马达控制, 移针范围达2英寸, 同时具有微调功能。 Controlled by AC servo motor, racking within 2 inches and with fine adjustiing function.
传动方式 Drive System	伺服电机控制同步皮带往复式运转, 以指令控制速度及行程。 The carriage is driven and controlled by the operating system.
选针装置 Needle Selection	先进编码器读针系统, 利用特殊电磁铁选针, 八段针脚选针装置。 Encoder positioning, 8 sets of solenoid needle selection structure.
换色系统 Yarn Carrier	2X8组纱嘴装置在四支导轨左右两侧, 可在针床任意位置切换。 2 sets of 8 feeders on both side of the 4 feeders rail.
卷布系统 Take Down Roller	电脑程序指令, 步进马达控制, 128段拉力选择, 可调范围0-100。 Programmed instruction controlled by stepping motor. 128 section levels selection adjustable area: 0-100.
保护系统 Protection System	当机器在运转过程中出现断纱、结头、浮纱、倒卷、片数结束、移床未归、撞针脚、程序错误等情况, 自动报警。 The machine will automatically alarm if yarn breaking, float yarn, rewind, end of knitting, fail of racking, needle breakage and error programming occur ect.
控制系统 Control System	1、采用LCD显示屏, USB输入, 内存256M, 可同时存入大量花型文件。2、控制画面可显示各种工作参数, 并在机器运转时进行调整, 使操作更加简便。3、制版系统简单易懂, 操作方便。4、多语言版本: 支持中英文等语言 1. Adout LCD screen , input device: USB, system memory 256MB, a great amount of design files can be stored. 2. Monitoring menu, each kind of operating parameter, can be shown, and they can be adjusted at any time when the machine is running. 3. Design system is visual and easy to understand and upgrad. 4. Multi language version, there are Chinese, English etc.
电源 Power	单相220V, 在停电瞬间具有记忆功能。 220V, single-phase, have memorizing function at the power-off moment.



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